

SBT

Swing Beam
Shear

Series



Perfect
Cutting

Hi-Speed

Heavy Duty

Accurate

Efficient



As a total supplier for sheet metal manufacturing with almost 70 years of experience, Durma understands and recognizes the challenges, requirements and expectations of the industry. We strive to satisfy the ever higher demands of our customers by continuously improving our products and processes while researching and implementing the latest technologies

In our three production plants with a total of 1.614.586 ft², we dedicate 1,000 employees to delivering high quality manufacturing solutions at the best performance-to-price ratio in the market.



PRODUCTION IS MORE EFFECTIVE NOW

From the innovations developed at our Research & Development Center to the technical support given by our worldwide distributors, we all have one common mission: to be your preferred partner.

Durmazlar offers it's machines to the world markets under the Durma brand.



1

High technology,
modern production
lines



2

Top quality
components



3

High quality
machines designed
in R&D Centre

Rigid body structure and perfect cutting

Unique design and rigid body enable SBT series to provide perfect cutting quality and low cost solutions.



Production is *More Effective Now.*

Advance Your Standards Precision and high quality cuttings

High technology standards, design and user-friendly interface SBT provides perfection with high standard safety, efficient solutions that strengthen your skills and add value to your company.

We have reduced the cutting angle to achieve straight precision and minimum twist tolerance.

➤ Easy to
Use

➤ Economic

➤ Efficient

➤ Faster

➤ Reliable
Brand

Why DURMA Shears

- Fast and quality cuttings
- Robust body structure
- High precision and repeatability
- Low maintenance cost
- Hi-tech perfect equipments
- Boost your business
- Reliable Brand



GAIN MORE POWER

High performance, advanced technology and economic solution

DURMA Shears have been manufactured since 1956 and have been installed and working in a wide variety of sheet metal cutting operations for many industries.

Years of experience has helped us develop durable, low distortion and precise cutting machines.



General Specifications

- Rigid body & powerful body for perfect cutting
- Hardened and ground blades for long life and precise
- Proved and rigid design with swing beam top table
- Minimum deformation and optimum cutting quality with best cutting angle
- CE standards security
- The combination of economic and perfect cutting performance
- CNC controlled gap adjustment and cutting angle
- User friendly CNC touch screen control unit
- Provide flexible use for narrow or wide, thin or thick sheet metal cutting.
- Automatic swing up back gauge for more comfortable use
- Sheet support arms
- Balls tranfered table and T-slot front feedings arm helps prices cuttings
- Table with balls and feeding plates

Production is *More Effective Now.*

STRONG BACK GAUGE SYSTEM

- **Precise**
- **Robust**
- **Min. Deformation**
- Fast and high accuracy
- Reliable movement
- Adjustment from each point
- Resistance to crash
- Maintenance free



Why DURMA Back Gauge ?

One of the most important factor for cutting capacity is the design of back gauge and stability.

Quality cutting is possible with perfect product, stability and precision back gauge.

The high speed ballscrew back gauge system movement is also supported with linear guides, which helps the back gauge achieve long life, greater sensitivity and strengthens against any collisions.



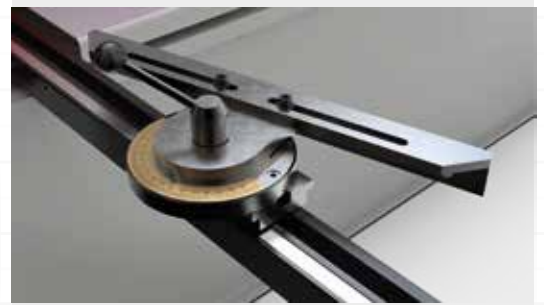
Ballscrew back gauge

SBT Series General Features

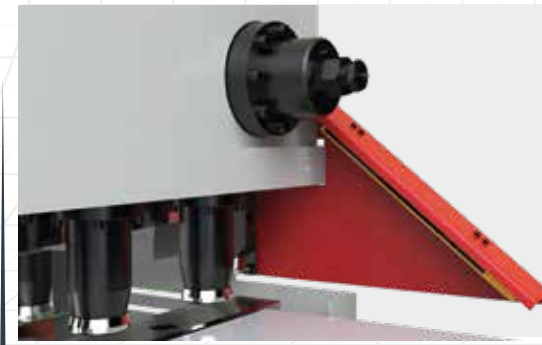
With choice of standards and optional equipment SBT boost your business by offering proper solutions for your needs. With the hi-tech features like high efficiency, precision, and high performance criteria SBT has proved that it is user friendly and the best of this sector.



- Flip-up Finger Guard Adjustable
- Ball Transfer Table
- Hydraulic Holddowns



- Adjustable Angle Stop 0-180° (Option)



- Light Curtains For Finger Protection



- Blade Gap Adjustment



- Thin Sheet Support System (Option)

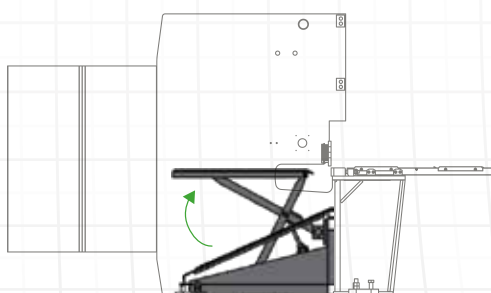
Sheet Support Systems

- Better and fast cutting
- Easy and secure usage
- High precision and repeatability



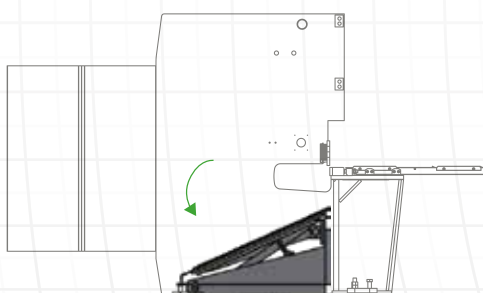
■ Pneumatic Sheet Support System

DURMA I



Step 1

Before cutting operations, sheet support system with pneumatic driven assists for sheet as moving upwards as per in the picture.

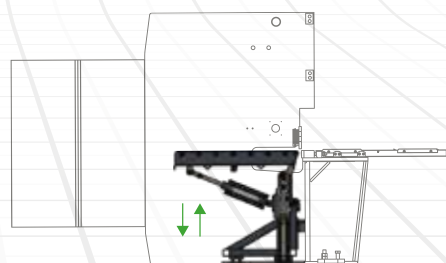


Step 2

Once the cutting process is kicked off, the table comes down lower position at the same time and this will ensure cutting sheets placed over the table again as seen in the picture.

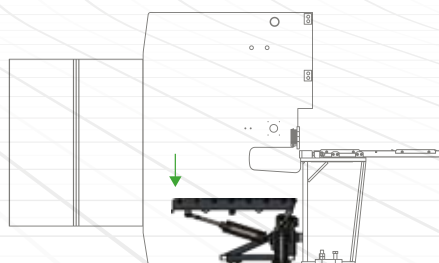
■ Pneumatic Thin Sheet Support System

DURMA IV



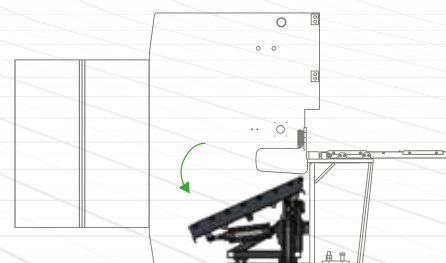
Step 1

Before cutting operations, sheet support system with pneumatic driven assists for sheet as moving upwards as per in the picture.



Step 2

Once the cutting process is kicked off, the table comes down lower position at the same time and this will ensure cutting sheets placed over the table again as seen in the picture.



Step 3

After cutting process is finished, sheets are discharged by closing movement of the table.

D-Touch 7 Control Unit



Fast data entry



Easy connection USB port



Ethernet RJ-45 10/100M



Easy programming

Cuttings are easier with D-Touch 7

With easy to use interface D-Touch 7 enables perfect cutting in seconds by endless programming and material entrance feature.

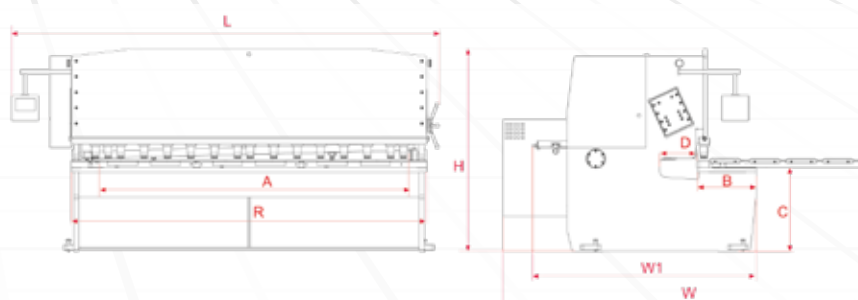
- Wide, colored, touch-screen (LCD 7" 800x480)
- Quick data entry
- Easy connection
- USB input
- Ethernet: RJ-45 10/100M
- Windows CE Unlimited program and steps
- Unlimited material type



SBT Series Technical Details

SBT Series	Cutting Length	Cutting Capacity		Throat Depth	Stroke per min.	Cutting Angle	Holddowns	Holddown Force	Back Gauge Range	Back Gauge Force
		MS (65,250 psi)	SS (10,1500 psi)							
Unit	ft.	inch	inch	inch	1/min.	°	unit	US ton	ft.	hp
	A			D						
3006	10'2"	0.24"	0.16"	2"	15	1° 30'	16	15,4	3'3.4"	1,0
3010	10'2"	0.40"	0.25"	2"	13	1° 30'	16	24,2	3'3.4"	1,0
3013	10'2"	0.50"	0.30"	2"	13	1° 45'	16	40,7	3'3.4"	1,0
3016	10'2"	0.60"	0.40"	14"	10	2°	14	67,1	3'3.4"	1,0
4006	13'5.4"	0.24"	0.16"	2"	12	1° 30'	20	18,7	3'3.4"	1,0
4013	13'5.4"	0.50"	0.30"	14"	8	1° 45'	18	68,2	3'3.4"	1,0

Back Gauge Speed	Motor Power	Oil Capacity	Front Armas	Table Height	Table Width	Table Length	Length	Width	Total Width	Height	Weight
inch/sec	hp	gal	unit	ft.	ft.	ft.	ft.	ft.	ft.	ft.	~lbs
7,9	20,1	52,8	2	2'10.1"	1'7.7"	11'6.4"	13'5.8"	7'2.6"	12'1.7"	6'10.7"	16094
7,9	29,5	52,8	2	2'10.1"	1'10.8"	11'6.4"	13'9.4"	7'4.6"	11'9.7"	6'10.7"	19952
7,9	40,2	87,2	2	2'9.3"	1'11.6"	11'7.8"	14'0.5"	7'6.6"	11'9.7"	7'8.5"	26015
7,9	49,6	108,3	2	2'8.2"	1'9.7"	11'8.9"	14'11.1"	7'4.6"	12'6.6"	7'4.6"	32143
7,9	20,1	52,8	3	2'10.1"	1'10.8"	14'9.6"	17'1.9"	7'6.6"	11'9.7"	7'0.6"	25265
7,9	40,2	87,2	3	2'8.2"	1'9.7"	14'10"	17'6.6"	7'4.6"	11'11.7"	7'4.6"	35935



STANDARD & OPTIONAL EQUIPMENT

Standard Equipments

User Friendly CNC Touchscreen Control Unit D-Touch 7

CE-Norm

Heavy Duty Steel Construction & Stress Relieved Frame

Rubber Pads for Holddowns

Easy Blade Gap Adjustment

Ball Integrated Front Tables

3'3.4" Ballscrew Backgauge & Automatic Swing-up

Flip-up Finger Guards (3'3.4")

Squaring Arm with Scale with T-Slot & Tilting Stop (L= 4'11.1")

Support Arms with T-Slot & Tilting Stop (L= 3'3.4")

Illumination Shadow Line

1'1.8" Throat Depth (Available for SBT 3016 & 4016)

Automatically Pressure Adjusted Solid Holddowns

Top Blades with 2 Sides and Bottom Blades with 4 Sides

Manuel Foldable Backgauge (Available for SBT 3016 & SBT 4016)

Motorised Foldable Backgauge (Available for SBT 3006 - 3010 - 3013 - 4006)

Foot Pedal

High Performance Hydraulics & Electronics Components

Optional Equipments

Control Panel on Opposite Position

Laser Cutting Line

Light Curtains for Finger Protection

Motorized Blade Gap Adjustment

Pneumatic Sheet Support (DURMA I)

Pneumatic Sheet Support (DURMA IV)

Hydraulic Anti-twisting

Special Throat Depth

Oil Coolant

Oil Heater

Adjustable Angle Stop 0-180°

Extension Support Arms

Special Blades

Temperature Measurement

Special Packing for Overseas Shipments

Production is *More Effective Now.*

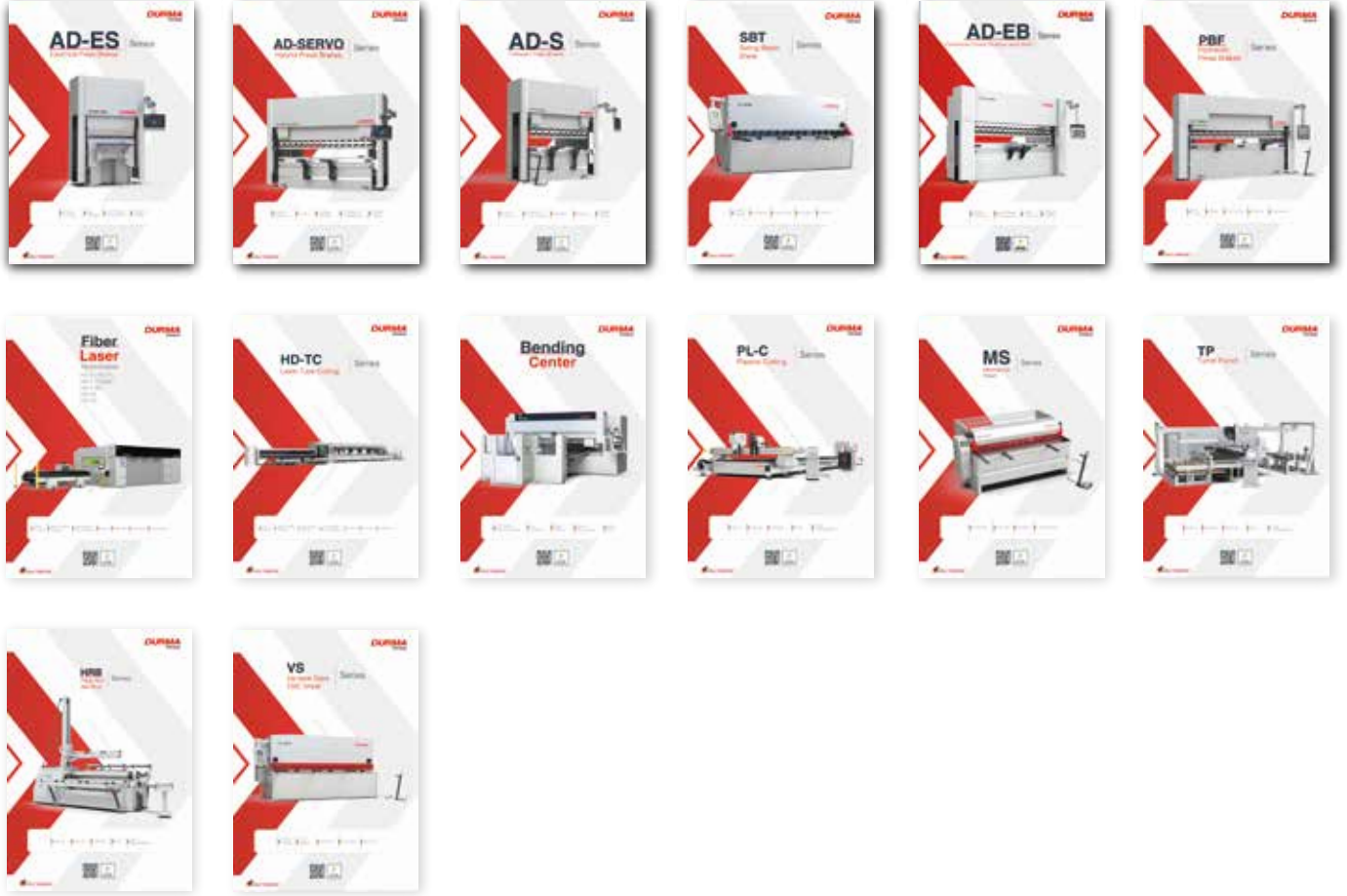
FAST ON SERVICE AND SPARE PARTS

DURMA provides the best level of service and spare parts with qualified personnel and spare parts in stock. Our experienced and professional service personnel are always ready at your service. Our professional training and application enriched courses will give you an advantage to use our machinery.



Product Groups

DURMA



Durmazlar Makina San. Tic. A.Ş. has right to change catalogue values and machine technical details without notice.

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